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12. The method of claim 8, further comprising:  
transversely cutting the bone while maintaining the bone  
cutting tool in a substantially stationary position to  
establish the second bore.

13. The method of claim 8, wherein aligning the bone  
cutting tool with the first bore further comprises reverse rotat- 5  
ing the bone cutting tool to prevent further bone removal as  
the bone cutting tool is drawn out of the second and first bores  
along the helical flute groove formed in the first bore.

14. A method for attaching a fixation device to a bone, the 10  
method comprising:

advancing a bone cutting tool through cortical bone about  
a longitudinal axis of the tool to a predetermined depth in  
cancellous bone to form a bore having a helical groove,  
the bone cutting tool including 15

a body portion extending from a proximal end to a distal  
end along the longitudinal axis,

a first member extending radially outwardly from the  
distal end of the body portion, the first member having  
a first diameter defined by at least one transverse 20  
cutting flute, and

a second member extending radially outwardly from the  
body portion proximal the first member and having a  
second diameter greater than the first diameter; and 25  
continuously rotating the bone cutting tool at a substan-  
tially stationary position at the predetermined depth to  
establish an enlarged bone pocket having a cylindrical  
sidewall at a distal end of the bore, the bone pocket  
defining a shoulder extending around a circumference  
between the bone pocket and the bore.

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15. The method of claim 14, further comprising:  
removing the bone cutting tool from the bone pocket and  
the bore;

inserting the fixation device into the bone pocket through  
the bore; and

positioning the fixation device against the shoulder of the  
bone pocket.

16. The method of claim 14, wherein the second member is  
a stop extending radially outwardly from the body portion at  
the proximal end, the stop engaging an outer surface of the  
cortical bone for establishing the predetermined depth in the  
cancellous bone.

17. The method of claim 14, wherein the second member is  
a threaded portion sized for forming the enlarged bone  
pocket.

18. The bone cutting tool of claim 14, wherein continu-  
ously rotating the bone cutting tool is performed without  
removing the bone cutting tool from the bore and after rotat-  
ing the bone cutting tool into position at the predetermined  
depth.

19. The bone cutting tool of claim 14, wherein rotating the  
bone cutting tool about the longitudinal axis includes forming  
a first aperture in the bone with the first member of the bone  
cutting tool.

20. The bone cutting tool of claim 19, wherein continu-  
ously rotating the bone cutting tool forms the bone pocket  
having a pocket diameter substantially equal to the second  
diameter of the second member.

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